

# **Delivering an Inspection Advantage**



Category	Feature	<b>∦MIZ</b> -21C	Nortec-600	MIZ-21C Advantages
Instrument Form Factor	Size	267 × 122 × 38 mm (10.5 × 4.8 × 1.5 in)	236 x 167 x 70 mm (9.3 x 6.57 x 2.76 in)	Smaller: Makes one handed control possible
	Weight	1.2 kg (2.6 lb)	1.7 kg (3.75 lb)	Lighter: Reduces user fatigue
	Ergonomics	Single-hand operation with ambidextrous controls	Need two hands to operate, has limited ambidextrous controls	• Easier to perform inspections in difficult to reach areas
	Touchscreen	$\checkmark$	×	Intuitive: Easier and faster to use
	Eddy Current Array	$\checkmark$	×	<ul> <li>Wider coverage for faster inspections</li> <li>Provides 3D view of data</li> <li>Better assists flaw morphology</li> </ul>
Eddy Current Technology	Gain	10 dB to 123 dB	0 dB to 100 dB	<ul> <li>Greater ability to use digital gain which increases resolution while maintaining signal to noise and preventing probe saturation</li> </ul>
	Drive voltage	Up to 12 Vpp (19 Vpp for ECA) in 0.1 volt increments	3 settings: Low(2V)/ Med(5V)/High(8V)	<ul> <li>Higher voltage for increased probe sensitivity and higher signal to noise ratio</li> <li>Ability to set any voltage for fine tuning of a probe</li> </ul>
	Signal to noise (1 Ω Impedance change signal)	40:1	5:1	<ul> <li>Higher data resolution</li> <li>Increase probability of detection</li> </ul>
	Independent filter settings/frequency	$\checkmark$	×	Configure each channel separately to find exactly what you are looking for
C-Scan/Waterfall	High resolution, color C-scans	$\checkmark$	×	<ul> <li>Easily identify different layers for bolt hole inspections</li> <li>Easily see flaws</li> <li>Increase probability of detection</li> </ul>
Signal Calibration	Buffer to review and calibrate data	$\checkmark$	Freeze function to freeze screen image. Gain and angle adjustments will alter the image to estimate the effect.	<ul> <li>Very accurate signal calibration</li> <li>Adjust filters and evaluate the effect on the signal</li> <li>Adjust calibration parameters without the need to continuously scan data</li> </ul>
Storage	Ability to store data files	60 s or 10 meters	Only whatever is on the screen at the current time	<ul> <li>Save data for analysis or for archival purposes</li> <li>Storage buffer enables inspection completion by a single technician</li> </ul>

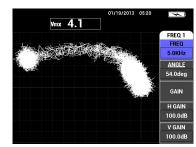
# Signal to Noise Ratio Comparison

For a given change in impedance, the MIZ-21C has a significantly higher signal to noise ratio. This is due in part to the fact that the MIZ-21C does not require as much gain as the Nortec 600. The example to the right is a 1  $\Omega$  signal (lift-off) across 10 divisions. The Nortec 600 uses 100 dB of gain and the MIZ-21C uses just 53 dB of gain to produce an equivalent signal. The signal to noise ratio is 5:1 for the Nortec 600 and 40:1 for the MIZ-21C.

### $1\,\Omega$ signal across 10 divisions







Nortec 600

100 dB Gain 5:1 Signal to Noise Ratio

#### © Zetec Inc. 2018. All rights reserved. 1039116 Rev D

"Zetec" and "MIZ" are registered trademarks or trademarks of Zetec Inc. in the United States and/or other countries. The names of actual companies and products mentioned herein may be the trademarks of their respective owners. All the information herein is subject to change without prior notification.

# www.zetec.com